

ABSTRACT

The device for aligning springs (7) on transport from a spring winding machine to a spring interior assembly automatic machine comprises at least one rotary plate (17) which is mounted on a revolving path about a rotary axle (B) and itself is likewise drivably mounted about a rotary axle (A). From the take-over location (X) the springs are individually taken over by a gripper hand of a transport star and, slightly pressed together, are inserted between the rotary plates (17). The springs (7) are aligned by way of this so that at the transfer location (Y) they have the desired rotary angle end position and may be inserted by at least one transfer finger (27) between the belt faces (13) of two transport belts (13).